

OFFSHORE

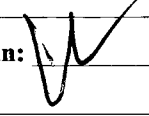
Work Order ID 121201

121201

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Item ID: D350-636-047 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Run-On Landing Wearplates (Fits LH or RH)
 Start Date: 6/17/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 6/20/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan:  Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-636	J

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork		Photocopy bluefile & type labels per PPPD350-636-047 CHG005							

DAS
06 JUN 18 2014
9-89

MLJ 14-06-18

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

DAS 33 14-06-18
31 9-89

115	QC4- 100% Inspect kits for completeness	0.00							
115									
QC	Memo	0.00							
Quality Control									

DAS
06 JUN 18 2014
9-89

Work Order ID 121201

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Item ID: D350-636-047

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 6/17/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/20/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Run Start ***NR1***

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00				1		2	14-06-19
120									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-047								
	Location: <u>041</u>								
	PPP Rev: <u>I</u>								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MLJ 14-06-19

446.19

Picklist Print

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Work Order ID: 121201

121201

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 6/17/14

Required Date: 6/20/14

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC
 Rev:B 11.04.14 ecn11-553 DD verf:EC
 PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD IPP Rev:D 112.04.16
 AS PER ECN 12-542 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4154-041		Manufactured	No			110	Each	8.0000	1	1	DAS 33 9-89		
D4154-041													
Wearplate Assembly													
9-89													
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				FP002				8					
				106716				1					
				113649				4		113649			
				114212				3					
AN3C36A		Purchased	No			110	Each	262.0000	4	4	DAS 33 9-89		
AN3C36A													
Bolt													
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				FG				25					
				101261				4					
				122204				11					
				124827				10					
				ST347				100					
				m129432				100					
				ST514				137					
				m127769				5					
				m128398				57		128398			
				m128773				75					

DAS
06
9-89

DAS
31
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31
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14-06-18

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Work Order ID: 121201

121201

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 6/17/14

Required Date: 6/20/14

Start Qty: 1.00

Required Qty: 1.00

AN3C37A

Purchased

No

110

Each

351.0000

1

AN3C37A

BOLT

DAS
06
9-89

Location

Loc Qty

Loc Code

ST353

10

M124131

1

M127823

9

ST514

341

M128491

141

M128773

200

128491

DAS
33
9-89

DAS
31
9-89

AN3C42A

Purchased

No

110

Each

36.0000

1

AN3C42A

Bolt

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

5

121103

5

ST353

31

m127300

1

m128491

5

m128830

25

128491

DAS
33
9-89

DAS
31
9-89

NAS1149C0363R

Purchased

No

110

Each

1,201.000

10

NAS1149C0363R

Washer

**

DAS
33
9-89

14-06-18

Location

Loc Qty

Loc Code

FP001

580

114742

580

Return2014

6

114742

6

ST292

615

122441

15

m128591

600

128591

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DAS
06
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Work Order ID: 121201

121201

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 6/17/14

Required Date: 6/20/14

Start Qty: 1.00

Required Qty: 1.00

MS21043-3 Purchased No 110 Each 815.0000

MS21043-3

Nut

**

DAS
33
9-89

Location

Loc Qty

Loc Code

FG	80	
103691	80	
ST305	500	
m129472	500	
ST509	235	
m128398	235	

DAS
31
9-89

DAS
06
9-89

D3873-1 Manufactured No 110 Each 207.0000

D3873-1

Bushing

**

DAS
33
9-89

Location

Loc Qty

Loc Code

ST063	207	
104858	5	
105611	201	
109110	1	

DAS
31
9-89

DAS
06
9-89

D4171-1 Manufactured No 110 Each 13.0000

D4171-1

Bushing

**

DAS
33
9-89

Location

Loc Qty

Loc Code

ST098	13	
109144	13	

DAS
31
9-89

DAS
06
9-89

D4170-3 Manufactured No 110 Each 35.0000

D4170-3

Bushing

**

DAS
33
9-89

Location

Loc Qty

Loc Code

ST098	35	
110529	27	
99379	8	

DAS
31
9-89

DAS
06
9-89

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Work Order ID: 121201

121201

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 6/17/14

Required Date: 6/20/14

Start Qty: 1.00

Required Qty: 1.00

AN3C34A

Purchased

No

110

Each

30.0000

1

1

AN3C34A

BOLT

**

DAS

33

9-89

14-06-18

Location

Loc Qty

Loc Code

ST352

30

m127044

30

DAS
06
9-89

127044

DAS
31
9-89

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Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*80	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT ¹
91B	1	1	1	1	1	AN3C37A	BOLT ²
91C	1	1	1	1	1	AN3C42A	BOLT ³
*92	7	7	7	7	8	AN980C10	WASHER (OR NAS1149CO383R)
92A			1	1		AN980C10	WASHER (OR NAS1149CO383R) ⁴
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ⁵
*95	1	1	1	1	1	D4171-1	BUSHING ⁶
96					4	D4170-3	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN980C10	WASHER (OR NAS1149CO383R)
*99	1	1	1	1	1	MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

8.0 PARTS LIST (D350-636-015/-016/-017/-018/-047 KITS)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					X	D350-636-047	TRAINING WEARPLATE KIT (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		2311BAG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN860C816L	WASHER (OR NAS1149CO832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN860JD816	WASHER (OR NAS1149CO863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN8C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN860C10L	WASHER (OR NAS1149CO332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)